

# IPACOLL® LP 2745

Waterbased adhesive

<b>DESCRIPTION</b>	<b>IPACOLL® LP 2745</b> is a medium-viscous, dextrin-based adhesive that has been designed for gluing cigarette soft boxes. The product may be used on different soft cup packers as well as on bundle packers.												
<b>PROPERTIES</b>	<ul style="list-style-type: none"><li>- good machinability</li><li>- easy to clean</li></ul>												
<b>REMARKS</b>	It is important to ensure that the desired level of adhesion is obtained on the necessary substrates, including long-term tests.												
<b>TYPICAL PROPERTIES</b>	<table><tr><td><b>Colour</b></td><td>brown</td></tr><tr><td><b>Film</b></td><td>hard, brittle</td></tr><tr><td><b>Viscosity</b></td><td>Brookfield RV-Type: Sp 4/20rpm/20°C approx. 4000 mPas</td></tr><tr><td><b>Solids</b></td><td>approx. 62 %</td></tr><tr><td><b>pH</b></td><td>approx. 4</td></tr><tr><td><b>Density</b></td><td>approx. 1.25 g/cm<sup>3</sup> (20 °C)</td></tr></table>	<b>Colour</b>	brown	<b>Film</b>	hard, brittle	<b>Viscosity</b>	Brookfield RV-Type: Sp 4/20rpm/20°C approx. 4000 mPas	<b>Solids</b>	approx. 62 %	<b>pH</b>	approx. 4	<b>Density</b>	approx. 1.25 g/cm <sup>3</sup> (20 °C)
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<b>SHELF LIFE</b>	In original sealed packaging at temperatures between 15 °C and 25 °C up to 6 months.												
<b>APPLICATION TYPE</b>	wheel; disc; roller.												
<b>CLEANING</b>	Whenever possible adhesive residues should be washed off with water before they dry.												
<b>HEALTH &amp; SAFETY REGULATIONS</b>	See safety data sheet and label												

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## PLEASE NOTE

The information, specified in this Product Information, is based on careful laboratory tests and prevailing practical experience.

The information is not binding, which is also generally true for our practical customer service, given verbally, in writing and by tests, since, on account of the versatility of applications and use, also including possible industrial property rights of third parties, we cannot assume any responsibility.

Analysis results and all information regarding state and suitability of our products are only guidelines with no obligation on our part, unless they have been guaranteed expressly in writing, and above all do not represent a guarantee for specific properties.

We advise determining the suitability of our products with respect to their suitability for the intended use and application technology by adequate further testing. In addition to the above, our General Sales and Delivery Conditions are applicable.

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